



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3136-043
Job Sheet 196794



Part No: D3136-043

Job Qty: 6 pcs

1008

Part Name: Window Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV F IPP Rev:A 04.02.04 New issue KJ/DS IPP Rev.B 07.05.29 Thermoform in-house DL IPP rev C 07.09.28 Rev E dwg EC verified by:DD IPP Rev:D 10.06.24 added note in qc5 seq 170 DD verf:EC IPP Rev E 14/01/20 Replace "Folio" with Work Instruction DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Purchasing	6 pcs	8/2/19	8/2/19	0.00	0.00	Purchasing - 1		AUG 06 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	6 pcs	8/2/19	8/2/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		AUG 06 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S203011



Part: D3136-043

Job No: 196794

Serial No/Batch: S203011

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/06/19

Plex 6/20/19 3:14 PM dart.lussier.patrick

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150	QC 6	6 pcs	8/2/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
155	Small Fab - 2 - B4B	6 pcs	8/2/19	0.00 0.05	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
165	QC 5	6 pcs	8/2/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
170	Packaging 3-1 - Stock - B4B	6 pcs	8/2/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B

DAS
51
1-89Smb
19/8/19DAS
81
9-89

AUG 20 2019

					Packaging 3 - 23 - B4B	PC	ST 434
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
					QC 21 - SA - 21		
					QC 21 - SA - 70		AUG 21 2019
					QC 21 - SA - 53		

Part Op **110** - Purchasing
 Descriptions: **140** - Receive & Inspect for Damage & Mat'l Certs
150 - QC6- All purchased or subcontracted products
155 - INSTALL LABELS AND ENGRAVE AS PER NOTE 6
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

POH6043813 x 6 Rln

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3136-043P	Window Assembly	6 pcs (1 ea)	110-Purchasing	5203009
MACRLICS.125	1/8" Polycast li Sheet	31.9800 sf (5.33 ea)	110-Purchasing	5151992 (5203010)
D3108-9	Decal	12 pcs (2 ea)	155-Small Fab - 2 - B4B	5157551

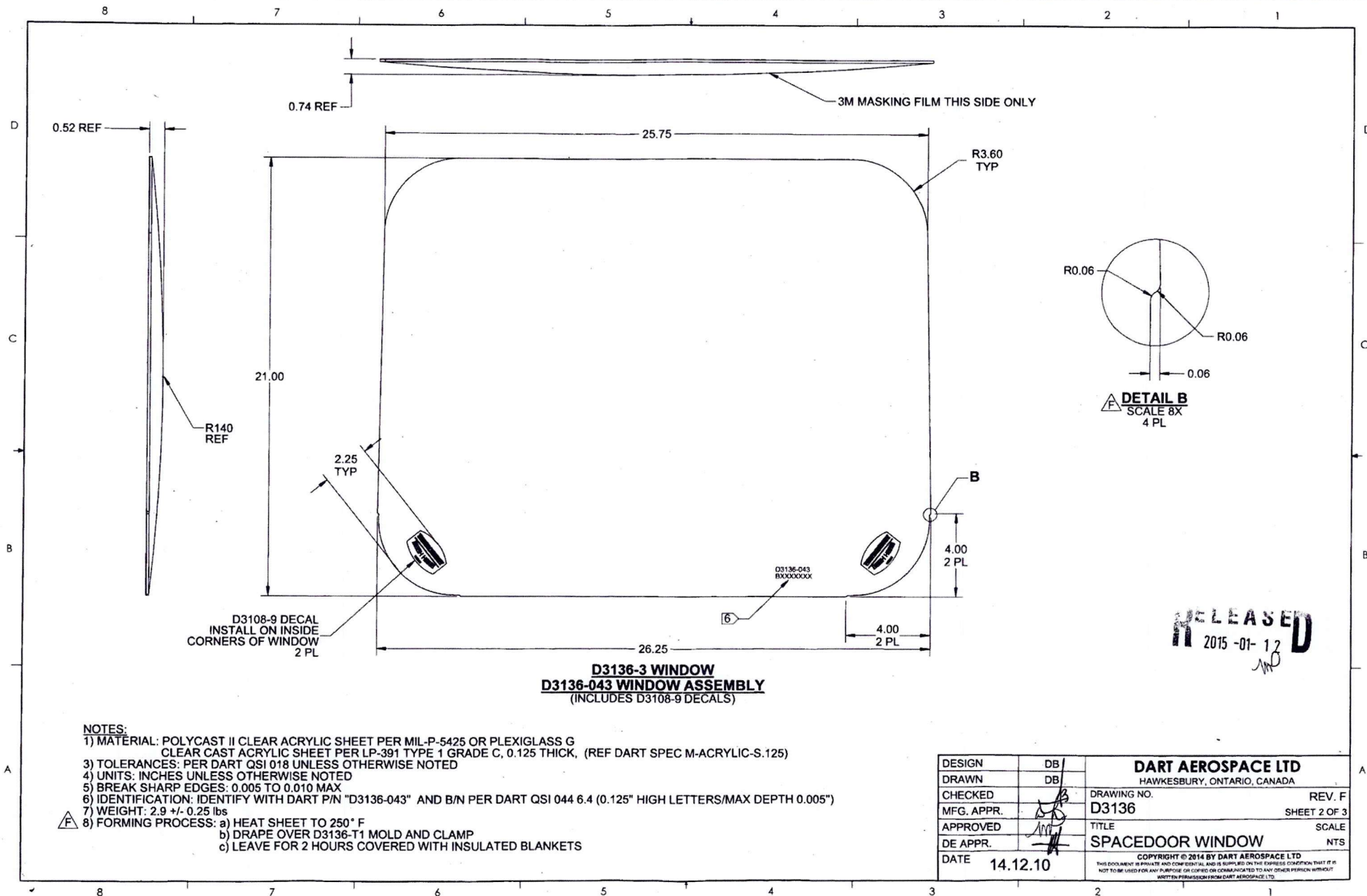
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3136-043P	6	0	0
	MACRLICS.125	32	1,699	0
155-Small Fab - 2 - B4B	D3108-9	12	219	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Assembly	21.000Inches ± 0.030	21.030 20.970		
2	Window Assembly	25.750Inches ± 0.030	25.780 25.720		
3	Window Assembly	26.250Inches ± 0.030	26.280 26.220		

Plex 6/20/19 3:14 PM dart.lussier.patrick



RELEASED
2015-01-12



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043813



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043813
PO Date: 6/20/19
Due Date: 8/2/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196794	D3136-043P			Window Assembly : Various STC's receive pcs	Firmed	6 X	8/2/19	6 pcs	0 pcs	6 pcs	\$100.00/pcs	\$600.00
2	196795	D3136-045P			Window Assembly : Various STC's receive pcs	Firmed	4 X	8/2/19	4 Ea	0 Ea	4 Ea	\$100.00/Ea	\$400.00
3	196796	D3139-1P			Guard : Various STC's As per Dwg D3139 Rev. C	Firmed	8 X	8/2/19	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00
4	196797	D3139-3P			Guard : Various STC's As Per Dwg D3139 Rev. C	Firmed	7 X	8/2/19	7 pcs	0 pcs	7 pcs	\$40.00/pcs	\$280.00
5	196798	D3139-4P			Guard : Various STC's receive pcs	Firmed		8/2/19	4 Ea	0 Ea	4 Ea	\$40.00/Ea	\$160.00
6	196799	D3280-1L02P			Floor Protector, LH : Various STC's receive pcs	Firmed		8/2/19	6 pcs	0 pcs	6 pcs	\$200.00/pcs	\$1,200.00
7	196800	D3280-3L02P			Floor Protector, RH : Various STC's receive pcs	Firmed	3 X	8/2/19	3 pcs	0 pcs	3 pcs	\$200.00/pcs	\$600.00
8	196801	D3281-1L02P			Floor Protector, Fwd LH Black : Various STC's	Firmed	6 X	8/2/19	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
9	196803	D3281-3L02P			Floor Protector, Aft LH (Black) : Various STC's receive pcs	Firmed	3 X	8/2/19	3 pcs	0 pcs	3 pcs	\$180.00/pcs	\$540.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043813



Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	196806	D3281-4L02P			Floor Protector, Aft RH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$180.00/Ea	\$900.00
									5 X AUG 06 2019				
11	196807	D3290-3P			Window : Various STC's As Per Dwg D3290 Rev. C	Firmed	-	8/2/19	12 Ea	0 Ea	12 Ea	\$90.00/Ea	\$1,080.00
									12 X AUG 06 2019				
12	196808	D3690-1P			Glareshield : Various STC's As Per Dwg D3690 Rev. C	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$526.00/pcs	\$1,578.00
									3 X AUG 06 2019				
13	196809	D3874-1L08P			Floor Protector - Co-Pilot Clear : Various STC's	Firmed	-	8/2/19	2 Ea	0 Ea	2 Ea	\$295.00/Ea	\$590.00
									2 X AUG 06 2019				
14	196810	D3875-1L08P			Floor Protector - Passenger Clear : Various STC's	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$169.00/pcs	\$1,014.00
									6 X AUG 06 2019				
15	196811	D3898-1L02P			Floor Protector - Passenger Black : Various STC's	Firmed	-	8/2/19	3 Ea	0 Ea	3 Ea	\$295.00/Ea	\$885.00
									3 X AUG 06 2019				
16	196812	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$472.82/pcs	\$3,782.56
									8 X AUG 06 2019				
17	196813	D4888-1L02P			Dome Light Housing, Black : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$117.00/Ea	\$585.00
									5 X AUG 06 2019				
Grand Total:												\$15,594.56	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
POHB043813
Carrier Account #
CU103666

Sales Order
SO-029537

Incoterms
EX WORKS

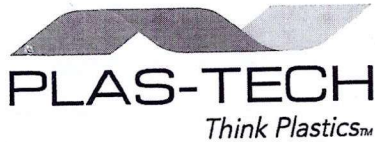
Payment Method
COL
Tracking Number

Ship Via
JOURNEY FREIGHT -

Item Number Revision	Description	Quantity Shipped	UOM
D3136-043P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	✓ 6	EA
D3136-045P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	✓ 4	EA
D3139-1P - Rev.: C	GUARD AS PER DWG D3139	✓ 8	EA
D3139-3P - Rev.: C	GUARD AS PER DWG D3139	✓ 7	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	✓ 3	EA
D3280-3L02P - Rev.: F	FLOOR PROTECTOR, LH AS PER DWG D3280 REV. F	✓ 3	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	✓ 3	EA
D3281-3L02P - Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	✓ 3	EA
D3281-4L02P - Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	✓ 5	EA
D3290-3P - Rev.: C	REPLACEMENT WINDOW ASSEMBLY AS PER DWG D3290 REV C	✓ 12	EA
D3690-1P - Rev.: C	GLARESHIELD ASSEMBLY	✓ 3	EA

DAS
61
9-89

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 2 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Item Number Revision	Description	Quantity Shipped	UOM
	AS PER DWG D3690 REV C		
D3874-1L08P - Rev.: B	FLOOR PROTECTOR CO-PILOT CLEAR	2	EA
	AS PER DWG D3874 REV. B		
D3875-1L08P - Rev.: C	FLOOR PROTECTOR- PASSENGER, CLEAR	6	EA
	AS PER DWG D3875 REV C		
D3898-1L02P - Rev.: B	FLOOR PROTECTOR-PASSENGER BLACK	3	EA
	AS PER DWG D3898 REV B		
D412-711-101P - Rev.: C	REPLACEMENT WINDOW	8	EA
	AS PER DWG D412-711-101 REV C		
D4888-1L02P - Rev.: A	DOMELIGHT HOUSING, BLACK	5	EA
	AS PER DWG D4888 REV. A		

RECEIVED

AUG 02 2019

DART AEROSPACE LTD.

MiniMax
B/L LD27223

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # HB043813 SO # 029537

Part #	D3136-043P ✓	Qty.	6 ✓	Batch #	-001
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	31.998 sq ft.	32 SQ. FT.	S151992		
Part #	D3136-045P ✓	Qty.	4 ✓	Batch #	-002
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	17. sq ft.	32 SQ. FT.	S151992		
Part #	D3139-1P ✓	Qty.	8 ✓	Batch #	-003
Description	GUARD	Material usage	Lot#	DART0124	
	1.3328 sq ft.	2 SQ. FT.	S006847		
Part #	D3139-3P ✓	Qty.	7 ✓	Batch #	-004
Description	GUARD	Material usage	Lot#	DART0124	
		2 SQ. FT.	S006847		
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-006
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3280-3L02P ✓	Qty.	3 ✓	Batch #	-007
Description	FLOOR PROTECTOR, LH	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-008
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3281-3L02P ✓	Qty.	3 ✓	Batch #	-009
Description	FLOOR PROTECTOR, AFT LH	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: AUG. 1, 2019 C OF C # 124

Page: 1 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

Certificate Of Conformance

PLAS-TECH
Think Plastics™

Customer: DART AEROSPACE LTD P.O. # HB043813 SO # 029537

Part #	D3281-4L02P ✓	Qty.	5 ✓	Batch #	-010
Description	FLOOR PROTECTOR, AFT RH 92998	Material usage	32 SQ.FT.	Lot#	DART0119 S152044
Part #	D3290-3P ✓	Qty.	12 ✓	Batch #	-011
Description	REPLACEMENT WINDOW ASSEMBLY	Material usage	64 SQ.FT.	Lot#	DART0125 S151992
Part #	D3690-1P ✓	Qty.	3 ✓	Batch #	-012
Description	GLARESHIELD ASSEMBLY	Material usage	160 SQ.FT.	Lot#	DART0119 S152044
Part #	D3874-1L08P ✓	Qty.	2 ✓	Batch #	-013
Description	FLOOR PROTECTOR CO-PILOT CLEAR	Material usage	40 SQ.FT.	Lot#	DART0120 S152054
Part #	D3875-1L08P ✓	Qty.	6 ✓	Batch #	-014
Description	FLOOR PROTECTOR - PASSENGER CLEAR	Material usage	80 SQ.FT.	Lot#	DART0120 S152054
Part #	D3898-1L02P ✓	Qty.	3 ✓	Batch #	-015
Description	FLOOR PROTECTOR - PASSENGER BLACK	Material usage	34.6 SQ.FT.	Lot#	DART0101 M128887
Part #	D412-711-101P ✓	Qty.	8 ✓	Batch #	-016
Description	REPLACEMENT WINDOW	Material usage	96 SQ.FT.	Lot#	DART0118 S152010
Part #	D4888-1L02P ✓	Qty.	5 ✓	Batch #	-017
Description	DOME LIGHT HOUSING, BLACK	Material usage	10 SQ.FT.	Lot#	DART0119 S152044

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: AUG. 1, 2019 C O F C # 124

Page: 2 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com